



Technical require

- 1.Rim profile according to ETR10;
- 2.Painting : comply with TQ4 QC/T484-1999; E-coat basis;top coat with customer's requirement;;
- 3.The offset angle between valve aperture and rim welding line is  $\geq 120^\circ$  ;
- 4.Weld require:high-strength,even,smooth,deep penetration;without any other welding defects occurred;
- 5.Valve aperture and rim flange keep clean,smooth,without burrs or other dirt;
- 6.Mark: 22.5x9.00 Year Month Batch No. shift No.;
- 7.Dynamic imbalance load is not more than 2800g.cm;
- 8.Load:4000Kg

3	valve	58MS	1							
2	disc	L1257JD-02	1	B03800L 0135						
1	rim	L1257JE-01	1	SM400 06.25						
number	description	drawing	quantity	material	remark					
标记	处数	更改文件号	签字	日期	part					
设计		标准化			22.5x9.00 (P=175)					
校对		批准								
审核										
工艺				日期						
					DRAWING NO. :L1257JE-00					
					OEM NO. :					
					图样标记	数量	重量	比例		
					共	页	第	页	1:7.5	
SINO-TEX WHEEL MANUFACTURES INC.										