

AA-SECTION

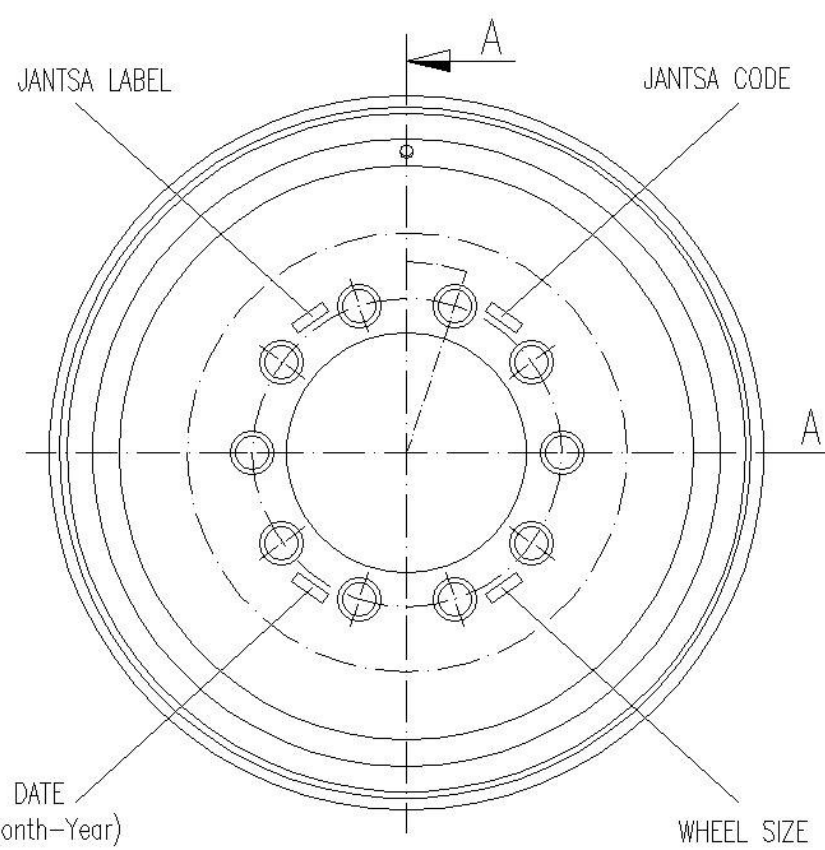
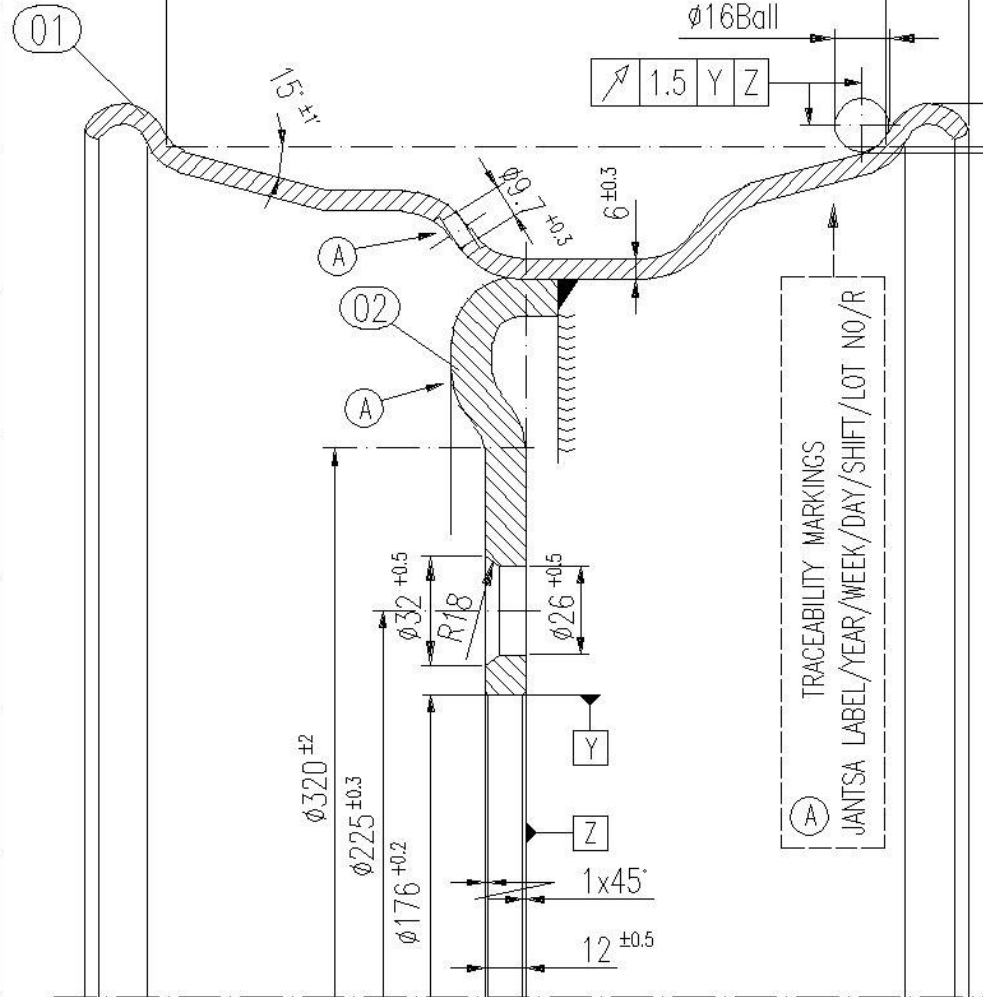
209.5 ±2.5

Max 29
Min 19

∅16Ball

1.5 Y Z

LETTER	DESCRIPTION	REVISION	DATE	REV.NO
(A)	Disc and valve hole position cahanged. Rim markings changed.	Drawing is revised. Markings added.	30.10.06	1



TRACEABILITY MARKINGS
JANTSA LABEL/YEAR/WEEK/DAY/SHIFT/LOT NO/R

∅492.12 ±0.4 Circumference 1546 ±1.2
∅495.3 ±0.4

MON.NO	PCS	PART NAME	MATERIAL	CUTTING MEASUREMENT	WEIGHT
02	1	DISC	ERD 3944 / St 44-2	-	-
01	1	RIM	ERD 3944 / St 44-2	-	-

FINISHING TOLERANCES : All surfaces marked ∇ with are to be machined. Unless otherwise indicated general machining tolerances:

	Up to 6	6 to 30	30 to 100	100 to 300
1) ANGULAR TOLERANCE = ±0' 10'				
2) DIMENSIONAL TOLERANCE (mm)				
Diameter	±0.05	±0.1	±0.15	±0.2
Length	±0.1	±0.2	±0.3	±0.5

DISTRIBUTION	
Technical Management	1
Production Management	1
Quality Assurance	1
INVESTMENT NO	
PAGE NO	

DO NOT ADJUST THE DIMENSION FROM THE DRAWING			
NAME	SIGNATURE	DATE	
DRAWN BY	C.ERDOGAN	28.10.03	
CHECKED	M.KARADELI	28.10.03	
APPROVED	S.BILGENOGLU	28.10.03	
SCALE	Item Name:		
	19.5x8.25		

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DRAWING NO
825154