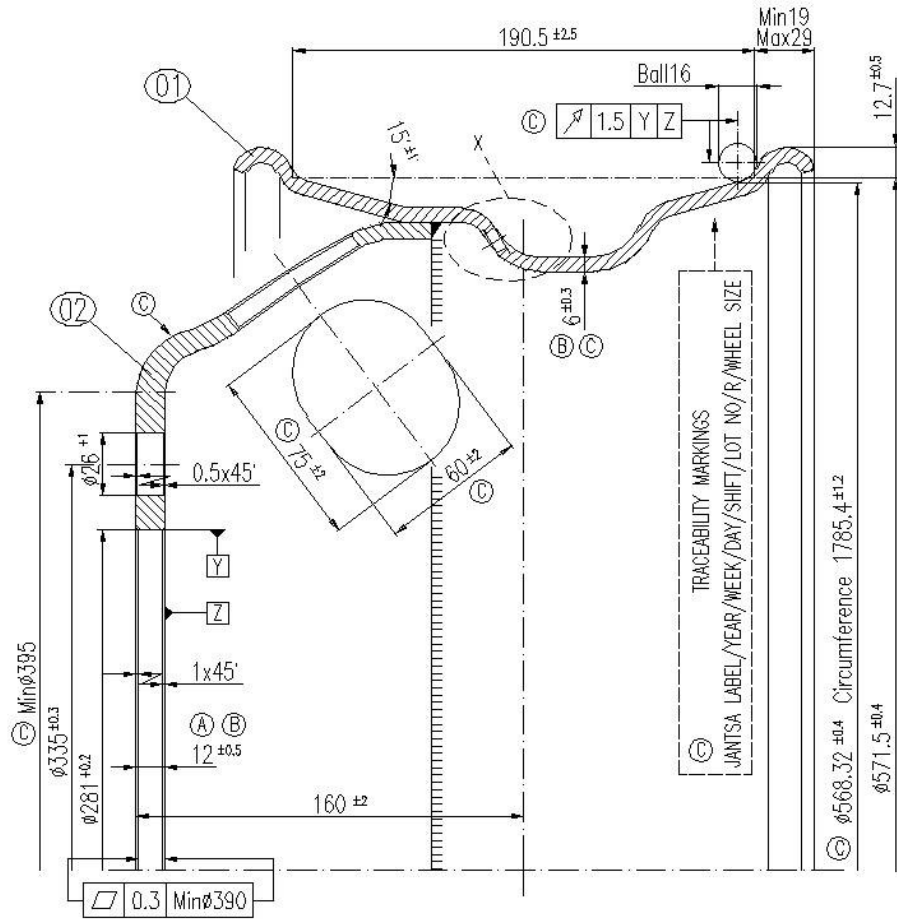
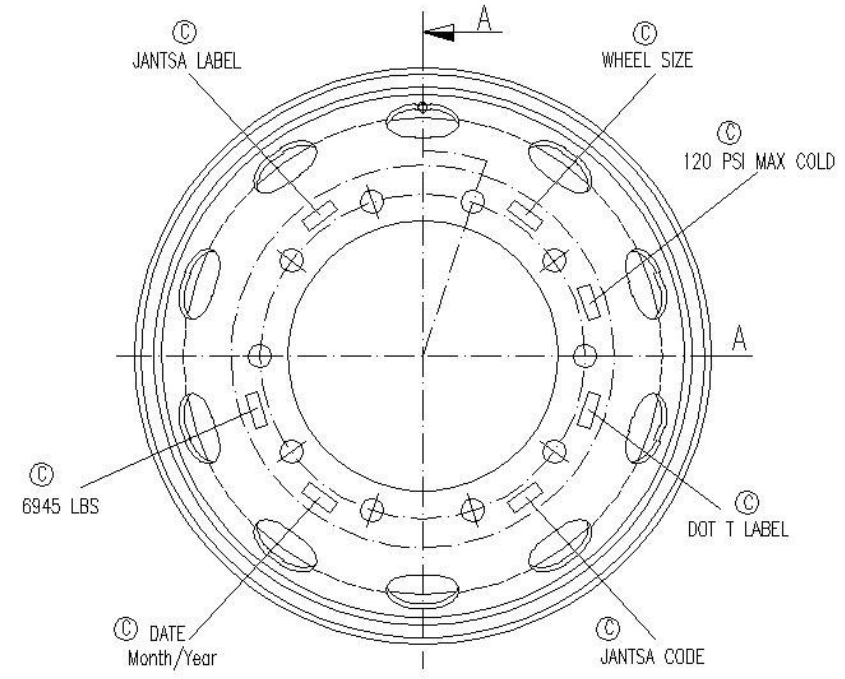


AA-SECTION



LETTER	DESCRIPTION	REVISION	DATE	REV.NO
A	Before 12 mm Now 13 mm.	Disc thickness is revised.	24.01.00	1
B	Rim before 6 now 6.5 mm. Disc 13 now 12 mm	Rim and disc thickness is revised.	14.10.02	2
C	Disc profile and ventilation hole changed. Disc and Rim Markings added. Rim thickness is before 6.5 mm Now 6 mm.	Drawing is revised.	19.01.06	3



TRACEABILITY MARKINGS  
 JANTSA LABEL/YEAR/WEEK/DAY/SHIFT/LOT NO/R/WHEEL SIZE

Ⓒ  $\phi 568.32 \pm 0.4$  Circumference 1785.4  $\pm 1.2$   
 $\phi 571.5 \pm 0.4$

MON.NO	PCS	PART NAME	MATERIAL	CUTTING MEASURE	WEIGHT
02	1	DISC	ERD 3944 / St 44-2	-	-
01	1	RIM	ERD 3937 / St 37-2	-	-

FINISHING TOLERANCES : All surfaces marked with  $\surd$  are to be machined unless otherwise indicated general machining tolerances:

	Up to 6	6 to 30	30 to 100	100 to 300
1) ANGULAR TOLERANCE = $\pm 0' 10'$				
2) DIMENSIONAL TOLERANCE (mm)				
Diameter	$\pm 0.05$	$\pm 0.1$	$\pm 0.15$	$\pm 0.2$
Length	$\pm 0.1$	$\pm 0.2$	$\pm 0.3$	$\pm 0.5$

DO NOT ADJUST THE DIMENSION FROM THE DRAWING

	NAME	SIGNATURE	DATE
DRAWN BY	M.KARADELI		04.11.99
CHECKED	M.KARADELI		04.11.99
APPROVED	C.GÜLERYÖZ		04.11.99
SCALE	Item Name: 22.5x7.50		

Wheel Industry & Trade Inc.Co.  
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DRAWING NO  
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