



技术条件

Technology Condition

1. 轮辋轮廓按ETR10;
- Rim profile according to ETR10.
2. 涂装要求按TQ4 QC/T484-1999; 阴极电泳底漆, 表面涂银灰色面漆;
- Painting according to TQ4 QC/T484-1999, Cathode E-coat primer, top surface be painted with silver gray color.
3. 气门孔与轮辋焊缝偏离角 $\geq 120^\circ$;
- The gradient angle of valve hole and rim welding line is not less than 120° ;
4. 焊接牢固, 焊缝均匀, 不得有虚焊, 脱焊, 未焊透等焊接缺陷; ★
- Weld firmness, welding line uniformity. Don't allow to have empty weld, off weld, not weld fully and other weld defects. ★
5. 气门孔及热染处光滑, 无毛刺;
- Valve hole and flange area are clean that no burr.
6. 动不平衡量不超过1900g.cm.
- Dynamic imbalance quantity is not more than 1900g.cm.
7. 标识内容: 19.5X7.5 年月批号 班次.
- Mark: 19.5X7.5 Year Month Batch No.Team No.
8. 最大承载力: 2750kg.
- Max. Load capacity: 2750 kg.

3	valve	V3-20-11	1																
2	disc	LT707-02	1	SW400	Ø11														
1	rim	LT707-01	1	BG330CL	Ø6														
number	description	drawing	quantity	material	remark														
		part				DRAWING NO.: LT707-00													
						OEM NO.:													
设计	处数	更改文件号	签字	日期		19.5X7.50 (P=150)													
校对		标准化	批	准		图样标记 数量 重量 比例													
审核						共 页 第 页													
工艺			日期			SINO-TEX WHEEL MANUFACTURES INC.													