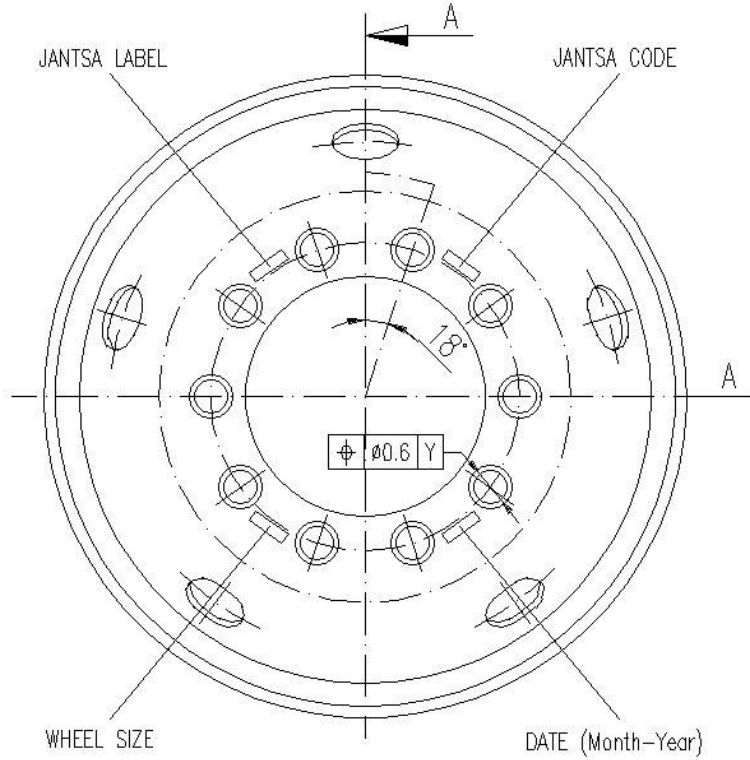
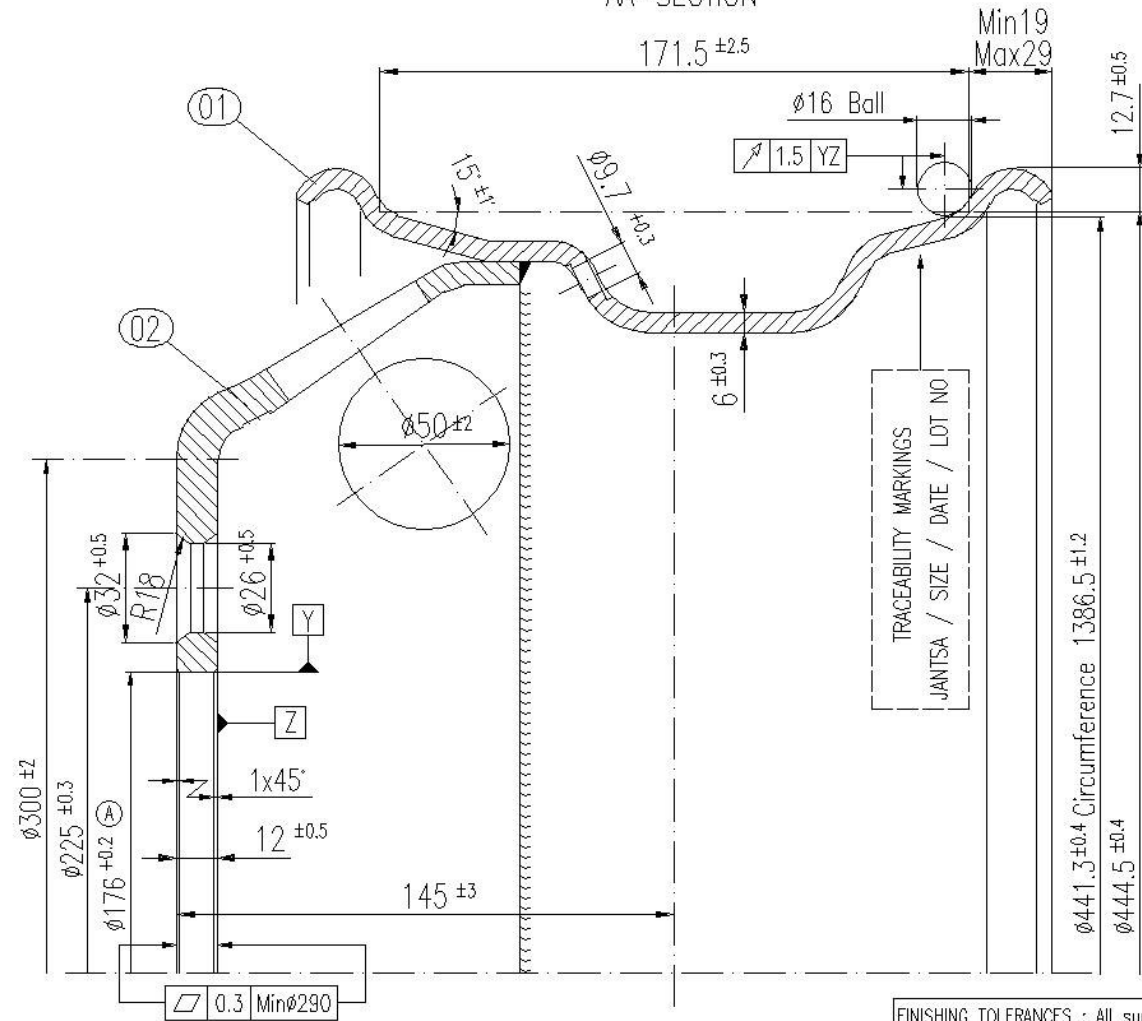


LETTER	DESCRIPTION	REVISION	DATE	REV.NO
(A)	Bore hole diameter tolerance is changed. Before +1 Now +0.2	Drawing is changed.	13.09.04	1

AA-SECTION



TRACEABILITY MARKINGS  
JANTSA / SIZE / DATE / LOT NO

MON.NO	PCS	PART NAME	MATERIAL	CUTTING MEASURE	WEIGHT
02	1	DISC	ERD 3944 / St 44-2	-	-
01	1	RIM	ERD 3936 / St 37-2	-	-

FINISHING TOLERANCES : All surfaces marked with  $\nabla$  are to be machined unless otherwise indicated general machining tolerances:

DISTRIBUTION		1) ANGULAR TOLERANCE = $\pm 0' 10'$																				
Technical Department	1	2) DIMENSIONAL TOLERANCE (mm)																				
Production Department	1																					
Quality Assurance Dept.	1	<table border="1"> <tr> <td><math>\nabla</math></td> <td>Up to 6</td> <td>6 to 30</td> <td>30 to 100</td> <td>100 to 300</td> </tr> <tr> <td>INVESTMENT NO</td> <td>Diameter</td> <td><math>\pm 0.05</math></td> <td><math>\pm 0.1</math></td> <td><math>\pm 0.15</math></td> <td><math>\pm 0.2</math></td> </tr> <tr> <td>PAGE NO</td> <td>Length</td> <td><math>\pm 0.1</math></td> <td><math>\pm 0.2</math></td> <td><math>\pm 0.3</math></td> <td><math>\pm 0.5</math></td> </tr> </table>				$\nabla$	Up to 6	6 to 30	30 to 100	100 to 300	INVESTMENT NO	Diameter	$\pm 0.05$	$\pm 0.1$	$\pm 0.15$	$\pm 0.2$	PAGE NO	Length	$\pm 0.1$	$\pm 0.2$	$\pm 0.3$	$\pm 0.5$
$\nabla$	Up to 6	6 to 30	30 to 100	100 to 300																		
INVESTMENT NO	Diameter	$\pm 0.05$	$\pm 0.1$	$\pm 0.15$	$\pm 0.2$																	
PAGE NO	Length	$\pm 0.1$	$\pm 0.2$	$\pm 0.3$	$\pm 0.5$																	

DO NOT ADJUST THE DIMENSION FROM THE DRAWING			
	NAME	SIGNATURE	DATE
DRAWN BY	M.KARADELI		10.09.96
CHECKED	M.KARADELI		10.09.96
APPROVED	C.GÜLERYÖZ		10.09.96
SCALE	Item Name:		
-	17.5x6.75		

**JantSa**  
Wheel Industry & Trade Inc.Co.  
Phone : 0 256 259 11 25  
Fax : 0 256 259 11 24  
AYDIN / TURKEY

DRAWING NO  
**675102**

This rim has all specifications of E.T.R.T.O. and DIN 78022