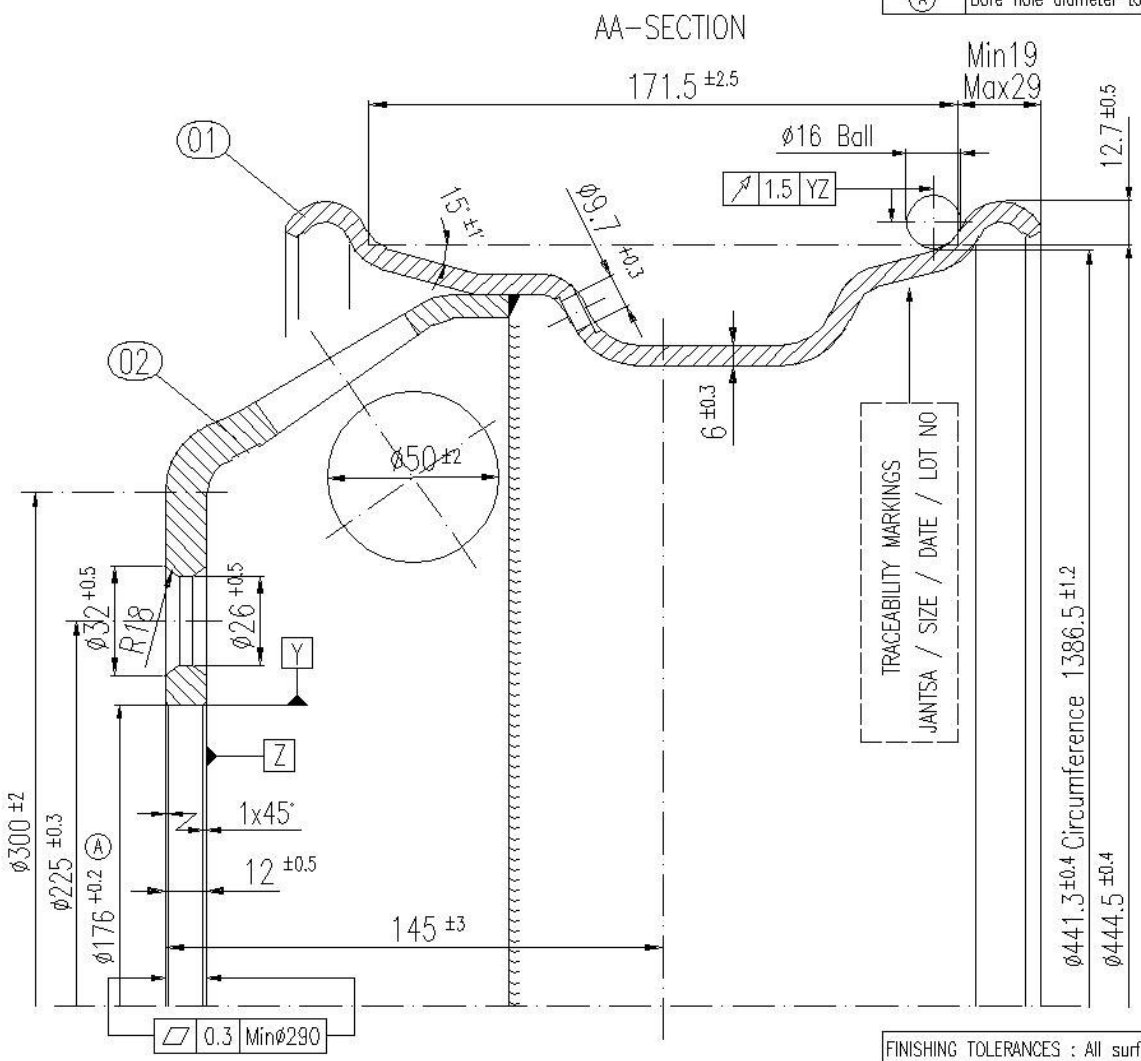
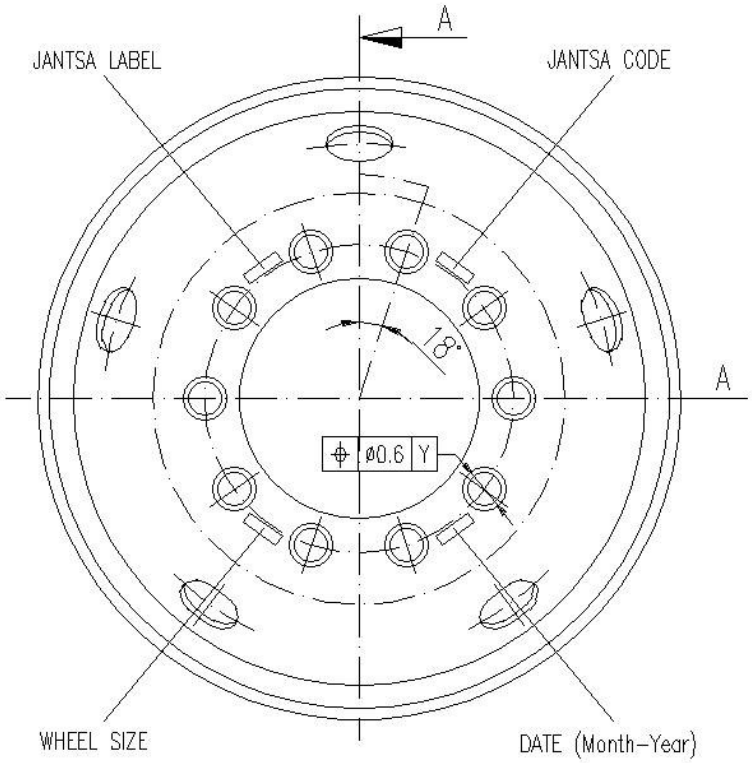
LETTER	DESCRIPTION	REVISION	DATE	REV.NO
(A)	Bore hole diameter tolerance is changed. Before +1 Now +0.2	Drawing is changed.	13.09.04	1





MON.NO	PCS	PART NAME	MATERIAL	CUTTING MEASURE	WEIGHT
02	1	DISC	ERD 3944 / St 44-2	–	–
01	1	RIM	ERD 3936 / St 37-2	–	–

This rim has all specifications of E.T.R.T.O. and DIN 78022

DISTRIBUTION	
Technical Department	1
Production Department	1
Quality Assurance Dept.	1
INVESTMENT NO	
PAGE NO	

FINISHING TOLERANCES : All surfaces marked with ∇ are to be machined unless otherwise indicated general machining tolerances:

1) ANGULAR TOLERANCE = ±0° 10'

2) DIMENSIONAL TOLERANCE (mm)

	Up to 6	6 to 30	30 to 100	100 to 300
Diameter	±0.05	±0.1	±0.15	±0.2
Length	±0.1	±0.2	±0.3	±0.5

DO NOT ADJUST THE DIMESION FROM THE DRAWING

	NAME	SIGNATURE	DATE
DRAWN BY	M.KARADELI		10.09.96
CHECKED	M.KARADELI		10.09.96
APPROVED	C.GÜLERYÜZ		10.09.96

SCALE: –

Item Name: 17.5x6.75

DRAWING NO: 675102

jantsa
Wheel Industry & Trade Inc.Co.
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AYDIN / TURKEY