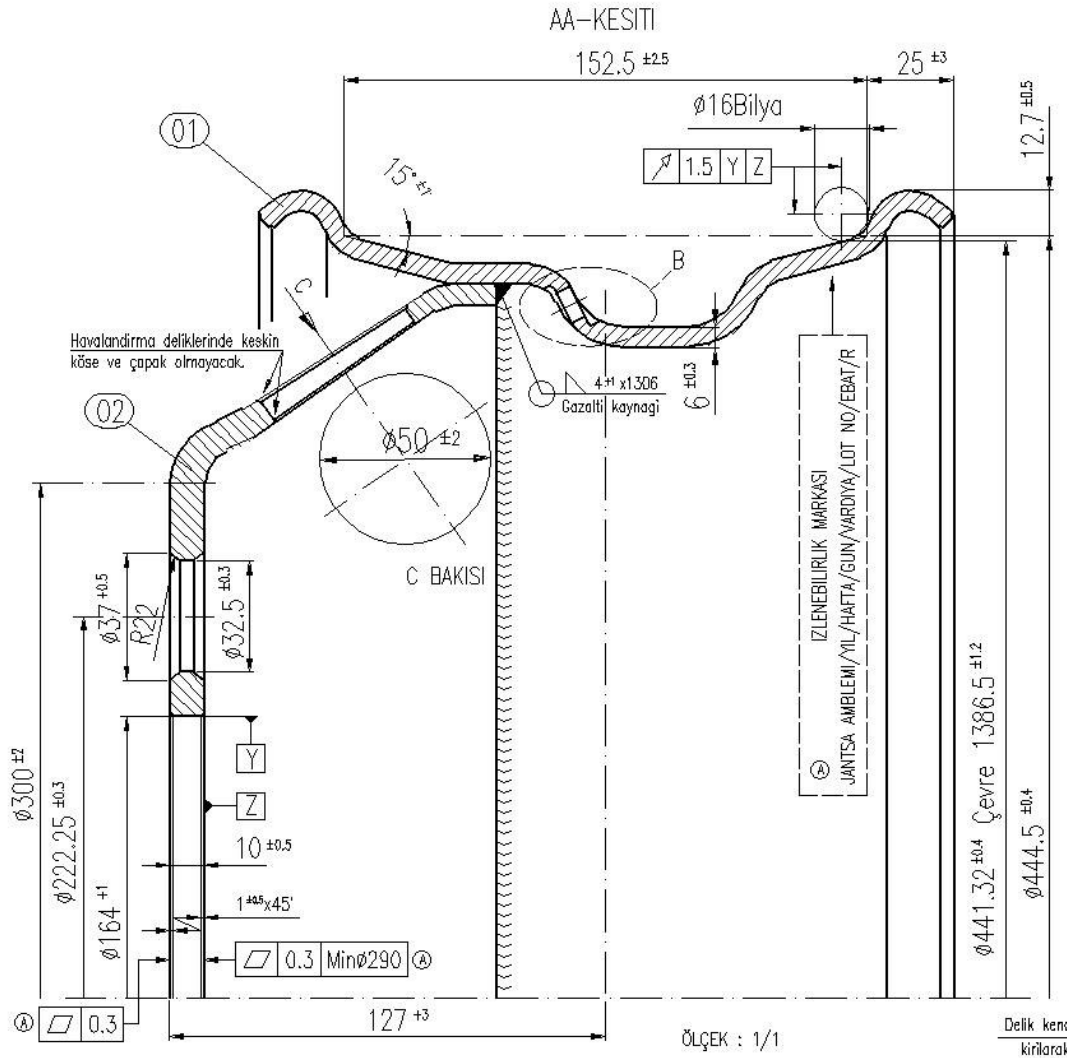
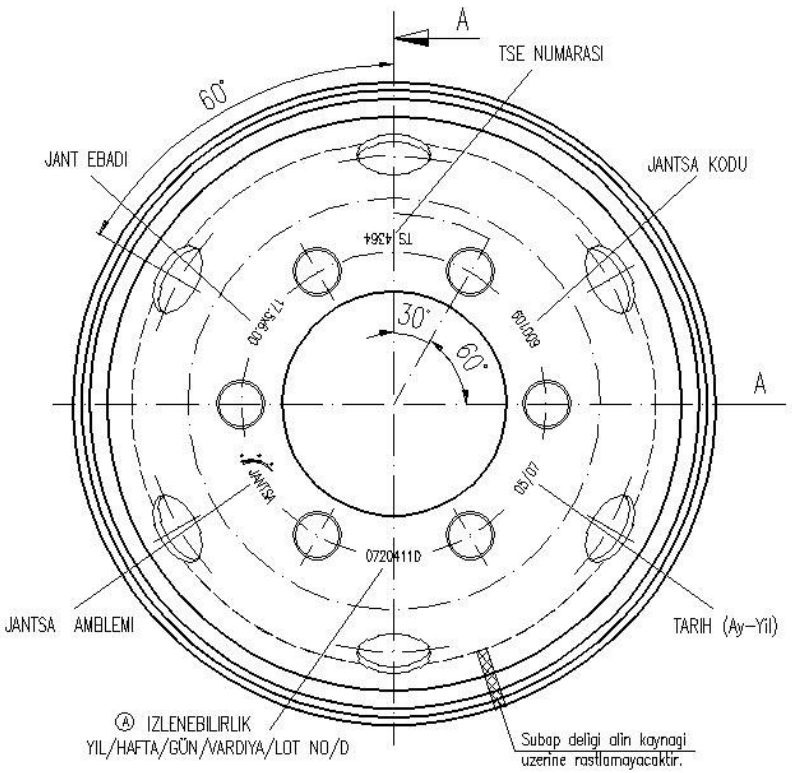
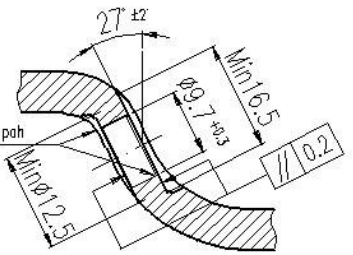
LETTER	DESCRIPTION	REVISION	DATE	REV.NO
Ⓐ	Kasnak, disk malzemesi, markalama ve notlar degisti.	Resim revize edildi.	22.05.07	1







Delik kenarlari max 0.5 pah kirilarak temizlenecek.

B DETAYI
ÖLÇEK : 2/1

Ⓐ NOT :
1–Jant uzerinde ve Havalandirma deliklerinde keskin koseler olmayacak.
2–Jant Katoforez kaplama üstü Metalik Gri boya ile boyanacaktir.
3–Kasnak E.T.R.T.O. standartina gore dizayn edilmistir.
4–Subap oturma yuzeyi ve subap deligi capaksiz olacaktir.
5–Tavsiye edilen subap V3.20.4 dir.
6–Kullanilan lastik ebadi 8/8.5/9 R 17.5
7–Jant agirligi 23,6 Kg ±500 gr dir.

Ⓐ TEST DEGERLERI :
1–Jant örnür–yorulma testleri SAE J 267'ye göre yapilacaktir.
2–Jant örnür–yorulma testi 0 °de 500.000 cylce olarak yapilacaktir.
3–Jant örnür–yorulma testi 90 °de 250.000 cylce olarak yapilacaktir.
4–Jant tasima kapasitesi 1750 Kg dir.
5–Jantta kaynak DIN 1912 standardina uygun olarak yapilacaktir.
5–Musade edilen balanssizlik 1500 Cmg dir.
Statik balansizlik 68 gr.

DISTRIBUTION	
Technical Department	1
Production Department	1
Quality Assurance Dept.	1
INVESTMENT NO	
PAGE NO	

FINISHING TOLERANCES : All surfaces marked with √ are to be machined unless otherwise indicated general machining tolerances:

1) ANGULAR TOLERANCE = ±0° 10'

2) DIMENSIONAL TOLERANCE (mm)

	Up to 6	6 to 30	30 to 100	100 to 300
Diameter	±0.05	±0.1	±0.15	±0.2
Length	±0.1	±0.2	±0.3	±0.5

NO	PCS	PART NAME	Ⓐ MATERIAL	CUTTING MEASURE	WEIGHT
02	2	DISK	ERD 3944 / St 44–2	–	–
01	1	KASNAK	ERD 3944 / St 44–2	–	–

DO NOT ADJUST THE DIMESION FROM THE DRAWING

	NAME	SIGNATURE	DATE
DRAWN BY	M.KARADELI		26.11.98
CHECKED	M.KARADELI		26.11.98
APPROVED	S.BILGENOGLU		26.11.98
SCALE	1/1	Item Name: 17.5x6.00	

Jantsa
Wheel Industry & Trade Inc.Co.
Phone : 0 256 258 11 25
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AYDIN / TURKEY

DRAWING NO
600109