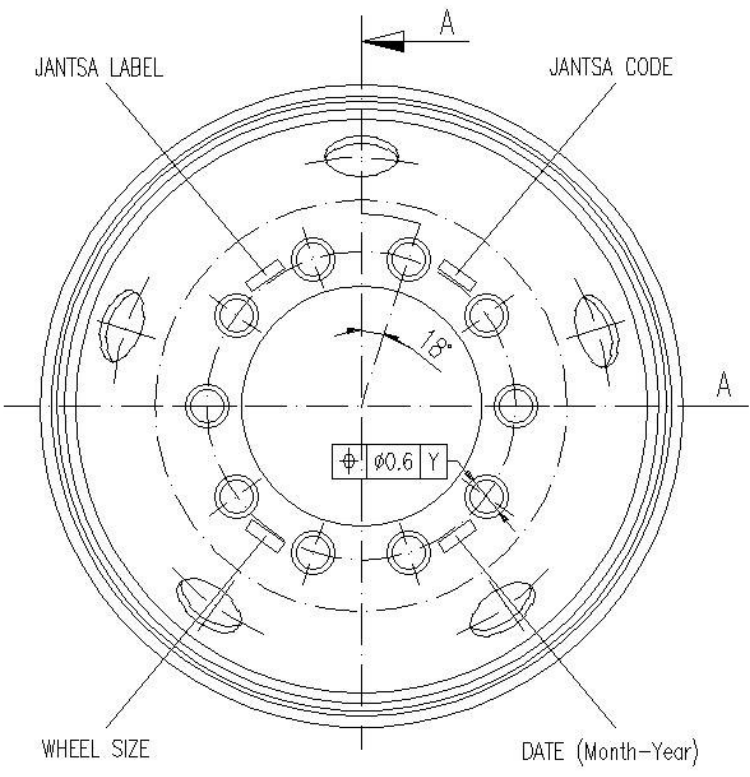


LETTER	DESCRIPTION	REVISION	DATE	REV.NO
Ⓐ	Bore hole diameter tolerance is changed. Before +1 Now +0.2	Drawing is changed.	09.09.04	1

AA-SECTION



TRACEABILITY MARKINGS
JANTSA / SIZE / DATE / LOT NO

MON.NO	PCS	PART NAME	MATERIAL	CUTTING MEASURE	WEIGHT
02	1	DISC	ERD 3944 / St 44-2	-	-
01	1	RIM	ERD 3936 / St 37-2	-	-

FINISHING TOLERANCES : All surfaces marked with \surd are to be machined unless otherwise indicated general machining tolerances:

DISTRIBUTION		1) ANGULAR TOLERANCE = $\pm 0' 10''$																				
Technical Department	1	2) DIMENSIONAL TOLERANCE (mm)																				
Production Department	1																					
Quality Assurance Dept.	1	<table border="1"> <tr> <td></td> <td>Up to 6</td> <td>6 to 30</td> <td>30 to 100</td> <td>100 to 300</td> </tr> <tr> <td>INVESTMENT NO</td> <td>Diameter</td> <td>± 0.05</td> <td>± 0.1</td> <td>± 0.15</td> <td>± 0.2</td> </tr> <tr> <td>PAGE NO</td> <td>Length</td> <td>± 0.1</td> <td>± 0.2</td> <td>± 0.3</td> <td>± 0.5</td> </tr> </table>					Up to 6	6 to 30	30 to 100	100 to 300	INVESTMENT NO	Diameter	± 0.05	± 0.1	± 0.15	± 0.2	PAGE NO	Length	± 0.1	± 0.2	± 0.3	± 0.5
	Up to 6	6 to 30	30 to 100	100 to 300																		
INVESTMENT NO	Diameter	± 0.05	± 0.1	± 0.15	± 0.2																	
PAGE NO	Length	± 0.1	± 0.2	± 0.3	± 0.5																	

DO NOT ADJUST THE DIMENSION FROM THE DRAWING

	NAME	SIGNATURE	DATE
DRAWN BY	M.KARADELI		10.09.96
CHECKED	M.KARADELI		10.09.96
APPROVED	C.GÜLERYÖZ		10.09.96
SCALE	Item Name:		
-	17.5x6.00		

Wheel Industry & Trade Inc.Co.
Phone : 0 256 259 11 25
Fax : 0 256 259 11 24
AYDIN / TURKEY

DRAWING NO
600101

This rim has all specifications of E.T.R.T.O. and DIN 78022