



Technology Condition

1. Rim profile according to TRA.
 2. Paint conforms to TQ4 QC/T484—using an electrostatic Epoxy primer coat, painting color according to Customer's requirement.
 3. The gradient angle of valve hole and rim welding line is not less than 120° ;
 4. Weld firmness, welding line uniformity. Don't allow to have empty weld, off weld, not weld fully and other weld defects.
 5. Valve hole and flange area are clean that no burr.
 6. Dynamic imbalance quantity is not more than 1500g.cm(63g).
 7. Stamp: 17.5x6.75 Year Month Batch No. Shift No.
 8. Load: 2750Kg
- Test standard: SAE J267
 Test load: cornering: 14743N.m minimum cycle times: 40,000 ★
 radii: 4400Kg minimum cycle times: 1,000,000 ★

3	valve	TR572-F19	1																
2	disc	L12512-02	1	BG380CL φ12															
1	rim	L1565-01	1	BG330CL φ6															
number	description	drawing	quantity	material	remark														
		part	17.5X6.75(P=145)		DRAWING NO.: L12512-00														
标记	处数	更改文件号	签字	日期	OEM NO.:														
设计		标准化			图样标记														
校对		批准			数量														
审核					重量														
工艺		日期			比例														
										共	页	第	页						
										SINO-TEX WHEEL MANUFACTURES INC.									