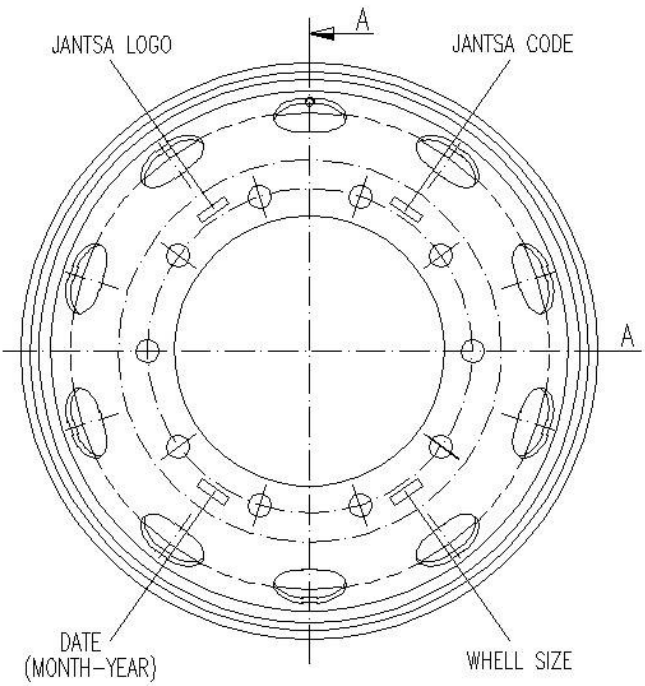
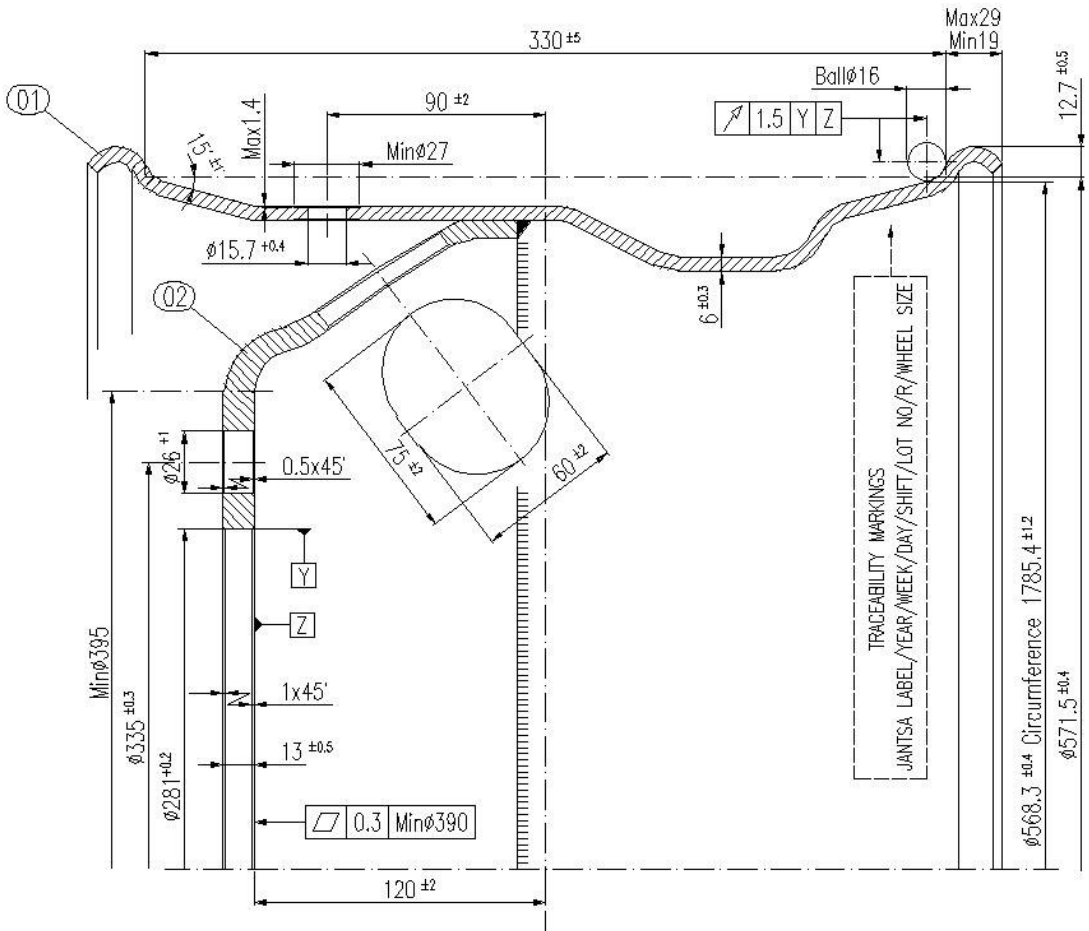


LETTER	DESCRIPTION	REVISION	DATE	REV.NO

AA-SECTION



Q2	1	DISC	ERD 3944 / St 44-2	-	-
Q1	1	RIM	ERD 3937 / St 37-2	-	-
MON.NO	PCS	PART NAME	MATERIAL	CUTTING MEASURE	WEIGHT

FINISHING TOLERANCES : All surfaces marked with ✓ are to be machined unless otherwise indicated general machining tolerances:

DISTRIBUTION		1) ANGULAR TOLERANCE = ±0' 10'																			
Technical Department	1	<table border="1"> <thead> <tr> <th> </th> <th>Up to 6</th> <th>6 to 30</th> <th>30 to 100</th> <th>100 to 300</th> </tr> </thead> <tbody> <tr> <td>Diameter</td> <td>±0.05</td> <td>±0.1</td> <td>±0.15</td> <td>±0.2</td> </tr> <tr> <td>Length</td> <td>±0.1</td> <td>±0.2</td> <td>±0.3</td> <td>±0.5</td> </tr> </tbody> </table>						Up to 6	6 to 30	30 to 100	100 to 300	Diameter	±0.05	±0.1	±0.15	±0.2	Length	±0.1	±0.2	±0.3	±0.5
	Up to 6						6 to 30	30 to 100	100 to 300												
Diameter	±0.05	±0.1	±0.15	±0.2																	
Length	±0.1	±0.2	±0.3	±0.5																	
Production Department	1																				
Quality Assurance Dept.	1																				
INVESTMENT NO																					
PAGE NO																					

DO NOT ADJUST THE DIMENSION FROM THE DRAWING

	NAME	SIGNATURE	DATE
DRAWN BY	I.TOK		08.05.06
CHECKED	M.KARADELI		08.05.06
APPROVED	C.GÜLERYÜZ		08.05.06
SCALE	Item Name: 22.5x13.00		

Wheel Industry & Trade Inc.Co.
 Phone : 0 256 259 11 25
 Fax : 0 256 259 11 24
 AYDIN / TURKEY

DRAWING NO
 130261