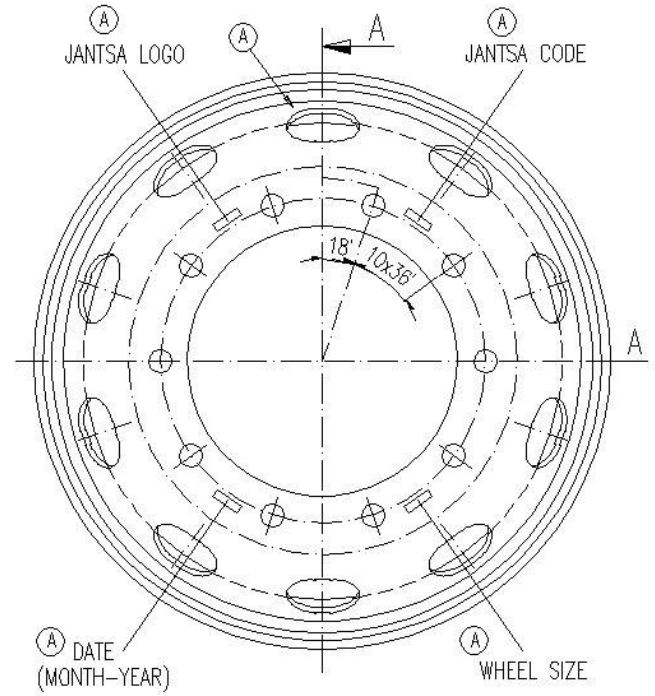
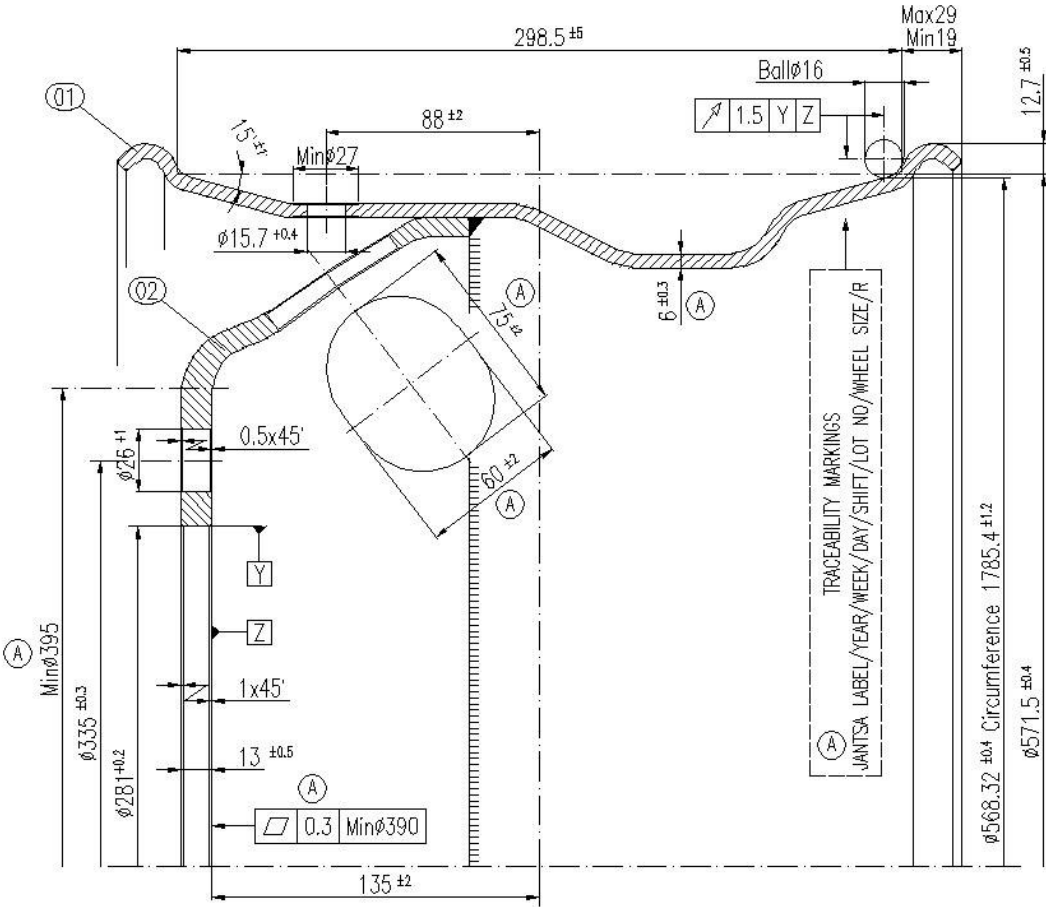


LETTER	DESCRIPTION	REVISION	DATE	REV.NO
(A)	Disc profile and ventilation hole changed. Markings added. Rim thickness and material changed. Now 6 mm St 44-2	Drawing is revised.	21.06.06	1

AA-SECTION



Recommended valve V3.12.2 / V3.12.2

Q2	1	DISC	ERD 3944 / St 44-2	-	-
Q1	1	RIM (A)	ERD 3944 / St 44-2	-	-
MON.NO	PCS	PART NAME	MATERIAL	CUTTING MEASURE	WEIGHT

FINISHING TOLERANCES : All surfaces marked with \surd are to be machined unless otherwise indicated general machining tolerances:

DISTRIBUTION		1) ANGULAR TOLERANCE = $\pm 0' 10'$				
Technical Department	1					
Production Department	1					
Quality Assurance Dept.	1	2) DIMENSIONAL TOLERANCE (mm)				
INVESTMENT NO		Up to 6	6 to 30	30 to 100	100 to 300	
PAGE NO		Diameter	± 0.05	± 0.1	± 0.15	± 0.2
		Length	± 0.1	± 0.2	± 0.3	± 0.5

DO NOT ADJUST THE DIMENSION FROM THE DRAWING

	NAME	SIGNATURE	DATE
DRAWN BY	M.KARADELI		22.06.01
CHECKED	M.KARADELI		22.06.01
APPROVED	C.GÜLERYÜZ		22.06.01
SCALE	Item Name: 22.5x11.75		

Wheel Industry & Trade Inc.Co.
 Phone : 0 256 259 11 25
 Fax : 0 256 259 11 24
 AYDIN / TURKEY
 DRAWING NO
 117599